**Rail Installation**

1. Remove the top screws (a), caps (b), and any collars (c) that will be installed above the rail.

2. Align the extrusions on the ends of the rail with the extrusions on the collars, and slide the rail down until it rests on the stop ring (d).

3. Install any collars that will be used above or at the next rail level.

4. Repeat step 2 and 3 until all rails are installed.

5. Replace the post top caps and screws.

6. Tighten all clamp mounts, Bolt mounts, or install direct mounts.

**Cable Clips**

1. Fit the cable clip into the bottom track of the rail and turn 90 degrees.
Bolt Mount

<table>
<thead>
<tr>
<th>Rail Length</th>
<th>Center to Center Distance Of Holes</th>
</tr>
</thead>
<tbody>
<tr>
<td>18”</td>
<td>20.4”</td>
</tr>
<tr>
<td>24”</td>
<td>26.4”</td>
</tr>
<tr>
<td>30”</td>
<td>32.4”</td>
</tr>
<tr>
<td>36”</td>
<td>38.4”</td>
</tr>
<tr>
<td>42”</td>
<td>44.4”</td>
</tr>
<tr>
<td>48”</td>
<td>50.4”</td>
</tr>
<tr>
<td>54”</td>
<td>56.4”</td>
</tr>
<tr>
<td>60”</td>
<td>62.4”</td>
</tr>
</tbody>
</table>

For custom cut rail lengths first measure rail and add 2.4” to first measurement to determine hole spacing.

1. Drill 1/2” hole through desk in desired location.
2. Apply protective foam sheet to bottom of base if desired.
3. Pass large bolt through hole in curved plate (a). Pass bolt through hole in desk and screw into vertical assembly (pole).
4. Using the table above measure for second or additional holes and repeat steps 1-3
5. Do Not tighten Bolts until full access rail assembly is complete

Proceed to Rail Installation

Clamp Mount

1. Remove Bottom Assembly from Base by loosening screws (a) with hex key.
2. Place Vertical Assembly on Base (b). Make sure the alignment pin/hole are engaged (c).
3. Use M12 screw and hex key to secure the Vertical Assembly to the Base (d). Make sure the screw face is flush with the underside of the Base.
4. Position Base at desk edge (e).
5. From under desk, reattach Bottom Assembly (f). Tighten Screws (a) and Clamp Disk Screws (g) to secure.
6. Do Not tighten clamps until full access rail assembly is complete

Proceed to Rail Installation

Direct Mount

It may be easier to perform this step after the rails are installed.

1. Position unit in desired location on work surface.
2. Secure using four screws as shown.

Proceed to Rail Installation

Extending Post Height

For installing Post Extension Kit

1. Remove the top screw (a) and cap (b) from the base post
2. Remove the top screw, cap, collars (c) and stop rings (d) from the stackable post.
3. Screw the inner portion of the stackable post (e) into the base post.
4. Replace the stop rings and collars on the stackable post

* Ensure the locator pins on the stop ring align with the notches of the collars.

Proceed to Rail Installation